

检测报告

编号: CANEC26009104201

日期: 2026 年 04 月 28 日

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客户名称: 东莞市福合虎包装材料有限公司
客户地址: 广东省东莞市桥头镇莲城民联路 3 号 8 号楼 401 室

样品名称: 塑料袋

以上样品及信息由客户提供。

SGS 工作编号: SZP26-018895
样品接收时间: 2026 年 04 月 15 日
检测周期: 2026 年 04 月 15 日 ~ 2026 年 04 月 28 日
检测要求: 根据客户要求检测
检测方法: 见后续页。
检测结果: 见后续页。

	检测要求	结论
1	GB 4806.7-2023 - 感官要求(感官: 色泽正常, 无异臭、不洁物等)	符合
2	GB 4806.7-2023 - 感官要求(浸泡液: 迁移试验所得浸泡液无浑浊、沉淀、异臭等感官性能的劣变)	符合
3	GB 4806.7-2023 - 总迁移量	符合
4	GB 4806.7-2023 - 高锰酸钾消耗量	符合
5	GB 4806.7-2023 - 重金属(以 Pb 计)	符合

通标标准技术服务有限公司广州分公司
授权签名

蔡金凤

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批准签署人

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SGS-CSI Standards Technical Services Co., Ltd.
Guangzhou Branch Technical Services Laboratory

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检测结果:

检测部件外观描述:

样品序号	样品编号	SGS 样品 ID	样品描述	材质 (客户提供)
SN1	A1	CAN26-0091042-0001.C001	无色透明塑胶袋	PE

备注:

- (1) mg/dm^2 = 毫克每平方分米
 mg/inch^2 = 毫克每平方英寸
 $\mu\text{g/cm}^2$ = 微克每平方厘米
 mg/L = 毫克每升
 mg/kg = 毫克每千克
- (2) $^{\circ}\text{C}$ = 摄氏度
 $^{\circ}\text{F}$ = 华氏度
- (3) $<$ = 小于
- (4) RL = 报告检出限
- (5) ND = 未检出 ($<$ RL)。

面积体积比

样品编号	特定迁移	总迁移
A1	$6.0 \text{ dm}^2/\text{kg}$	$6.0 \text{ dm}^2/\text{kg}$

GB 4806.7-2023 - 总迁移量

检测方法: GB 31604.8-2021。

模拟液	迁移次数	检测条件	限值	单位	RL	A1	说明
10%乙醇(V/V)	第一次	20 $^{\circ}\text{C}$, 10 天	10	mg/dm^2	3.0	ND	符合
4%乙酸(V/V)	第一次	20 $^{\circ}\text{C}$, 10 天	10	mg/dm^2	3.0	ND	符合

GB 4806.7-2023 - 高锰酸钾消耗量

检测方法: GB 31604.2-2016。

模拟液	迁移次数	检测条件	限值	单位	RL	A1	说明
蒸馏水	第一次	60 $^{\circ}\text{C}$, 2 hrs	10	mg/kg	1.0	ND	符合

GB 4806.7-2023 - 重金属(以 Pb 计)

检测方法: GB 31604.9-2016 第一法。



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Guangzhou Branch / 广州分公司技术实验室

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模拟液	迁移次数	检测条件	限值	单位	A1	说明
4%乙酸(V/V)	第一次	60 °C, 2 hrs	1	mg/kg	<1	符合

除非另有说明, 参照 ILAC-G8:09/2019, 使用简单接受 ($w=0$) 的二元判定规则进行符合性判定。
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样品照片:



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